



Regd. Office : 16/32/1, Post Office Road, Narsinhji Temple,
Opp. Block No. 352, G. H. B. Bapunagar, Ahmedabad-380024.
Mobile : 9426361119, 9601264119, Phone : +91 8128750062
E-mail : jayendraqis@yahoo.com, Web : www.qisahmedabad.in

QUALITYTM

INSPECTION SERVICES

Unit II : 38, Sriyam Industrial Park, Nr. Royal Industrial Estate, Kathwada - Singarwa Road, Kathwada, Ahmedabad - 382430
RADIOGRAPHY • UT • MPT • STRESSES RELIEVING • THICKNESS MEASUREMENT • D.P.

MAGNETIC PARTICLE EXAMINATION REPORT

Report No: QIS/25/03/21

DATE: 06/03/2025

CLIENT : AMI ALLOYS
SITE : KATHWADA GIDC, AHMEDABAD
MATERIAL : WCB
PO. NO. : 2425001890

SR.N.	JOB IDENTIFICATION	HEAT NO.	QTY
01	4X3X900# 2PC BV SIDE PIECE	Y1486	06 Nos.
02	4X3X900# 2PC BV SIDE PIECE	Y1487	06 Nos.
03	4X3X900# 2PC BV SIDE PIECE	Y1488	04 Nos.
04	4X3X900# 2PC BV SIDE PIECE	Y1489	01 Nos.

Equipment : Model: MTY-7
Instrument Sr. No. : 201410011967
Calibration Certificate No. : TES/2024-25/1188 Dt: 06/12/2024
Calibration Due Date : 05/12/2025
Type of Method : Wet Visible Black
Procedure No. : PS05/18 REV.4

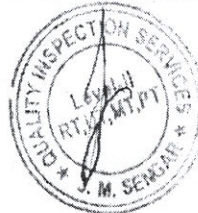
Reference Standard/Acceptable Criteria
As Per Approved Procedure ASME Sec V, Article:-7
ASME Sec-VIII, Div-1, Appendix-7

Testing Procedure
Part Preparation: Brushing & Grinding
Magnetization (AC/DC): AC
Direction of Magnetic: Longitudinal Magnetic Field
Application of Magnetic Particles: By Spray
Examination of Test Surface: Visual
Demagnetization: N A
Light Intensity: 1076 Lux
Surface Temp: Ambient
Pole Spacing: Max 150mm
Color of Magnetic Medium Used: Black
Type of Magnetic Particles Used: Magnaflox 7-C Black Wet

RESULT

OBSERVATION : Acceptable as Per Standard
All Accessible Area of Surface of the Job.
REMARKS : MPT SATISFACTORY (N.S.D)
TESTED BY : JAYENDRASINGH SENGAR
(LEVEL-II, RT, UT, MPT, PT)

For, QUALITY INSPECTION SERVICES



REVIEWED & ACCEPTED
C. Dathaj
SATHISH KUMAR, C
ASNT, RT, UT, MT, PT Level - II
Q.A. JC Valvulas